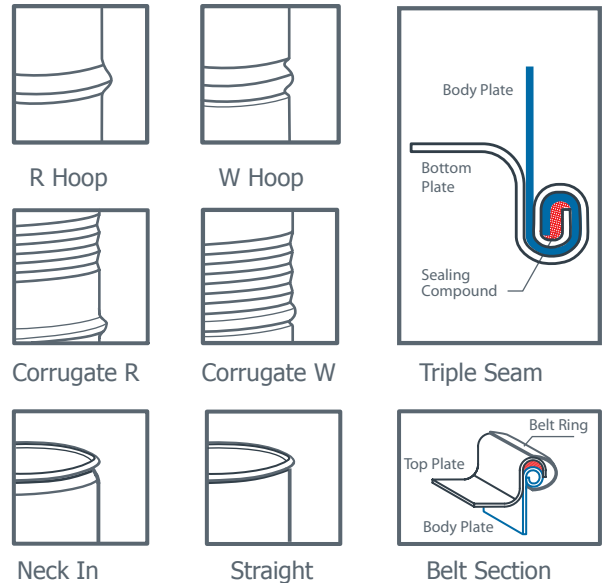


# Open Head Internal Finish: Plain/ Epoxy Phenolic, Alkyd Melamine Lining



## Main Application

The 200 Litres Open Head is suitable for filling high to medium viscosity, solid, or solid state which hard to bring in/out from Tight Head drum. The complete removable top lid can be supplied with various vent types, gasket and closing rings. This drum comes with 6 hoop styles as shown above.

These drums have undergone all the testes in accordance with the UN Recommendations on the Transport of Dangerous goods. Bottom lid seamed to drums body with Triple seam to ensure the safe performance of the drums to compatible to contain class Y products.

**Unlined (Coating free)** is suitable to contain non water based products such as Grease, Adhesives, Powder, Resin, and Coating ink.

**Epoxy Phenolic Lacquer Lining** is suitable to store water based products such as Food, Juice (with Aseptic bag), Chemical Liquid and etc. Epoxy Phenolic is approved by FDA Regulation.

**Paints Lining (Alkyd Melamine)** is suitable to contain non-water based semi- solid /solid state such as adhesive and powder.

## Material & Specification

Items	Specification
Raw Materials	Cold Rolled Steel TISI 2012-2543 Refer JIS G 3141 SPCC-SD (Prime A)
Side seam	Seam Welded
End Seam	Triple Seam with Sealing compound
External finish	Paint with Single or Multiple Colors (Alkyd Melamine)
Internal finish	Internal Plain (coating free)/ Lining with Epoxy Phenolic/Alkyd Melamine
Belt Closing	Bolt Nut / Lever Lock Closing Ring
Gasket	EPDM / PVC Compound

## Technical Data

Product Gauge	Steel Plate Thickness(mm)			Diameter (mm.)	Height (mm.)	UN Embossing on Drum Base	Weight (kg.)
	TOP	BODY	BOTTOM				
20/20	0.9	0.9	0.9	571.5 ±1	888 ±3	UN1A2/Y250/S/**	17.2 ±3%
18/20	1.2	0.9	1.2				18.8 ±3%
18/18	1.2	1.2	1.2				22.0 ±3%