

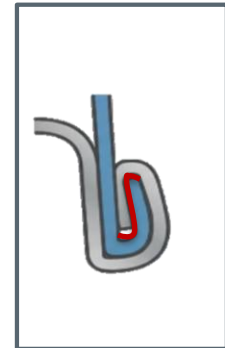
Specialty Drum Tight Head: 20-60L & Open Head: 48L-100L



R Hoop



Corrugate R



Double Seam

Main Application

Our range of small steel drums features advanced double-seam construction, ensuring superior leak-proof performance and structural integrity. Available in Tight Head (20L–60L) and Open Head (48L–100L) styles, these compact containers offer the perfect balance of versatility and convenience. Designed for easy handling and efficient logistics, they are ideal for a variety of products—from liquids like oils, solvents, and cosmetics to solids and high-viscosity materials like adhesives and grease. Choose our small-capacity drums for streamlined transport and reliable protection.

Material & Specification

Items	Specification
Raw Materials	Cold Rolled Steel TISI 2012-2543 Refer JIS G 3141 SPCC-SD (Prime A)
Side seam	Seam Welded
End Seam	Double Seam with Sealing compound
External finish	Paint with Single Colors (Alkyd Melamine)
Internal finish	Internal Plain (coating free)/ Lining with Epoxy Phenolic
Container Closure	Zinc plated with Lacquered coating / Epoxy Phenolic Lining
Gasket	Nitrile Rubber/ EPDM/ PE
Belt Closing	Lever Lock Closing Ring
Gasket	PVC Compound

Technical Data

Volume (litre)	Product type	Steel Plate Thickness(mm)			Diameter (mm.)	Height (mm.)	UN Embossing on Drum Base	Weight (kg.)
		TOP	BODY	BOTTOM				
20	Tight Head	0.6	0.6	0.6	287 ± 3	360 ± 3	UN1A1/X1.2/250/**	2.55 ± 3%
30	Tight Head	0.6	0.6	0.6	287 ± 3	526 ± 2		3.30 ± 3%
60	Tight Head	0.6	0.6	0.6	355 ± 1	683 ± 3		4.90 ± 3%
60	Open Head	0.6	0.6	0.6	353 ± 1	663 ± 3	NA	5.00 ± 3%
70	Open Head	0.6	0.6	0.6	409 ± 2	558 ± 3	NA	5.30 ± 3%
100	Open Head	0.6	0.6	0.6	409 ± 2	810 ± 3	NA	7.00 ± 3%

** For more details/ volume, please contact our sales representative